



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2512
Job Sheet 205178


Part No: D2512
Part Name: Basket Lid

Part Weight: 0 lbs
Job Created: 1/2/20
Due Date: 2/27/20
Type: Stock

Job Qty: 1 pcs
Status: New
Job Tracking No:
Created By: Kimberley Guerin
Description:
Note: DWG REV H Rev IPP:M03.01.31 AddedD2012-117forD130-701-041 KJ/RF IPP Rev:N 06.04.05 Added level21 EC IPP REV:O ADDED D3490-1/-3 FOR D130-701-011/-043 10-04-20 JLM VERIFIED BY:DD IPP Rev:P 08-08-29 revE as per dwg DD verified by:EC IPP Rev:Q 08-09-24 plug holes prior to powder coating DD verified by:EC IPP Rev:R 10.06.29 added pressure wash DD ver:EC IPP REV:S 12.07.27 AS PER DWG REV.F DD VERF:EC IPP REV:T 12.08.08 AS PER DWG REV.G DD VERF:EC IPP REV:U 16.11.03 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	2/27/20		0.00	16.67 18.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		DAS 43
							Large Fab - 6		9-89
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 9	1 pcs	2/27/20		0.00	0.00	QC 9 - 10		
							QC 9 - 18		DAS
							QC 9 - 24		24
							QC 9 - 43		9-89
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	1 pcs	2/27/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		DAS
							QC 5 - 24		24
							QC 5 - 3		9-89

						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	
						QC 5 - 61	
						QC 5 - 81	
125 Handfinish - 2-1 Pressure- B4B	1 pcs	2/27/20	0.00	0.50	Handfinish - 2 - 1 - B4B		
					Handfinish - 2 - 2 - B4B		
					Handfinish - 2 - 3 - B4B	BK 20-01-16	
					Handfinish - 2 - 4 - B4B		
130 Powdercoat - 1 White GI(A)- B4B	1 pcs	2/27/20	0.00	0.77	Powdercoat - 1 - B4B		
					Powdercoat - 2 - B4B		
					Powdercoat - 3 - B4B	BK 20-01-16	
					Powdercoat - 4 - B4B		
140 Handfinish - 3-1- WingWalk- B4B	1 pcs	2/27/20	0.00	1.35	Handfinish - 3 - 1 - B4B	ML 20-1-16	
					Handfinish - 3 - 2 - B4B		
					Handfinish - 3 - 3 - B4B		
					Handfinish - 3 - 4 - B4B		
					Handfinish - 3 - 5 - B4B		
150 QC 3	1 pcs	2/27/20	0.00	0.00	QC 3 - 10		
					QC 3 - 13		
					QC 3 - 15		
					QC 3 - 17		
					QC 3 - 18		
					QC 3 - 2		
					QC 3 - 28		
					QC 3 - 3		
					QC 3 - 30		
					QC 3 - 34		
					QC 3 - 36		
					QC 3 - 41		
					QC 3 - 51		
					QC 3 - 58		
					QC 3 - 59	DAS	
					QC 3 - 68	JAN 16 2020 68	
					QC 3 - 9	9-89	
					QC 3 - 40		
					QC 3 - 19		
					QC 3 - 43		
QC 3 - 24							
QC 3 - 61							
QC 3 - 81							
160 Packaging 3-1 - Stock - B4B	1 pcs	2/27/20	0.00	0.00	Packaging 3 - 1 - B4B	ML 20-1-16	
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B		

Part Op 100 - (Weld per dwg A/R S.S. rod Batch: 4139022) 1- Weld ribs as per Dwg D2512 using Welding Jig DT 9436 2- WELD

Descriptions: MESH AND REMOVE SECTIONS OF MESH WHERE INDICATED AS PER DWG

110 - (QC9- Inspect visual per QSI004- Fusion Welds)

120 - (QC5- inspect part completeness to step on W/O)

125 - (Pressure Wash per QSI005 4.3/ Clean and remove all markings)

130 - White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum)1- Plug all holes prior to Powdercoat START TIME: _____

FINISH TIME: _____

140 - (Wing Walk as per dwg QSI005 4.4 Batch _____)Wing Walk and Spray Paint black as per Dwg D2512 and QSI 005 4.4 Batch: _____

150 - (QC3- Inspect Part Finish)

160 - (Identify as per dwg & Stock Location: _____)

170 - (QC21- Final Inspection - Work Order Release)

111#013791

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2232-1	Basket Hinge	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5237364
D2236	Lid Rib	4 pcs (4 ea)	100-Large Fab - Welded Assy-1	5198202
D2506	Label Plate	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5072537
D2512-3	Rib	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5232177
D2512-5	Rib	6 pcs (6 ea)	100-Large Fab - Welded Assy-1	5232142
D2512-7	Rib	3 pcs (3 ea)	100-Large Fab - Welded Assy-1	5185113
D2581	Mounting Bracket	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5210381
D3825-043	Rib Assembly (Basket End, Lid)	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5231988
M304EX0.75-16F	Expanded Metal Flat SS	32 sf (32 ea)	100-Large Fab - Welded Assy-1	5236200

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D2232-1	2	16	0
	D2236	4	8	0
	D2506	1	4	0
	D2512-3	2	8	0
	D2512-5	6	6	0
	D2512-7	3	3	0
	D2581	2	16	0
	D3825-043	2	6	0
	M304EX0.75-16F	32	1,199	0

Part Specifications

Specifications could not be found.